



PRIMAR® M42 — The versatile tool for small and medium workpieces

With PRIMAR® M42, WIKUS is also setting standards in the bimetal level 1 segment. The innovative production process guarantees good product properties and a good blade-life - and all of this with a versatile range of applications. The cost per cut can be reduced, thanks to the high degree of process reliability.

As an economical basic solution, PRIMAR® M42 is aimed at cost-conscious customers and is particularly suitable for use in workshops or smaller industrial plants. At the same time, the product offers a particularly favorable price-performance ratio.

An added bonus: PRIMAR® M42 is available in all common dimensions and tooth pitches, allowing the band saw blade to be used in all common band saws.

Address: 20 Howard Pl., Unit 4 Kitchener, Ontario
Phone: 519-897-7292
E-mail: office@tricountysaw.com



Applications

- Workshop and lighter industrial applications
- Small to medium cross-sections with diameters up to 900 mm
- Small lot sizes
- Solid materials and profiles
- All metals up to 1000 N/mm² tensile strength

Advantages

- Very good price-performance ratio in the level 1 segment
- Less frequent blade changes due to a wide range of applications and thus less downtime and waiting times
- Good blade-life thanks to new production procedure
- Low noise generation due to variable tooth pitch
- Good cutting surface due to precise set of the teeth

Features

- M42 tooth edge with customised rake angle
- Rake angle: positive (hook tooth)
- Rake angle: 0° (standard tooth)
- Constant or variable tooth pitch with standard setting

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